

We Hear It All The Time . . .

“Best Stuff I Ever Used”

with
TEFLON®



**GUARANTEES A PERFECT
SEAL ... UNDER ALL
CONDITIONS**

Ideal for joining dissimilar metals and other materials. Leak Lock is a proven formulation that will stick

to all clean surfaces and can be used to prevent vibration from loosening nuts, bolts, plugs and fittings.

- ★ FOR USE ON ALL METALS
- ★ FOR USE ON ALL PLASTICS
- ★ CONTAINS NO PETROLEUM
- ★ CONTAINS NO SILICONE
- ★ NON TOXIC
- ★ CHEMICALLY RESISTANT



REFRIGERATION

AIR
CONDITIONING

PLUMBING

AUTOMOTIVE

MARINE

ELECTRICAL

Hot or cold, Leak Lock does its job. It never hardens and it never becomes brittle. This means that regardless of temperatures and physical shock, Leak Lock will always maintain a perfect seal. Ideal for use with pressure as well as vacuum service.

Effectively seals and is resistant to all refrigerants, oils, water and most chemicals, both liquids and gases. Give Leak Lock a try and let us hear from you.

We want to hear it's the best stuff you ever used.

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Highside Chemical Products are available through local wholesalers and distributors worldwide.

Leak Lock®

Pipe Joint Sealant

WHAT IS LEAK LOCK?— Leak Lock is a state of the art high strength, pipe joint sealant consisting of chemically resistant film formers, plastizers, reinforcing fillers and solvents.

HOW IT WORKS— When Leak Lock is applied to pipe joints, it adheres to the mating surfaces. After joints are assembled, Leak Lock sets to form a chemically resistant flexible fluid-tight seal.

HOW TO USE IT— Leak Lock should be applied to clean joint surfaces, either with the applicator brush or any convenient spatula. Apply Leak Lock to both mating surfaces. Tack should be allowed to develop before joints are assembled.

WHERE TO USE— Leak Lock can be used on all metal or plastic materials, including but not limited to, aluminum, aluminum alloys, cast irons, copper, copper alloys, (brass, bronze, etc.), magnesium and magnesium alloys, carbon steels, stainless steels, galvanized surfaces, PVC, CPVC, ABS, fiberglass, black polypropylene, and kynar. Leak Lock should be applied to threaded joints, flanged joints, gasket surfaces and all mating surfaces where a fluid-tight seal is

required. **Special Applications**— Leak Lock is ideal for joining dissimilar metals and materials. Prevents loosening of nuts, bolts, plugs and fittings. Call Highside for specific applications and compatibility.

TYPICAL PHYSICAL PROPERTIES:

Viscosity (Leak Lock)	25,000 - 100,000 cPs
Viscosity (Leak Lock Gold)	25,000 - 100,000 cPs
Consistency	paste
Color (Leak Lock)	light blue / light gray
Color (Leak Lock Gold)	yellow / gold
Solvent	ethanol and isopropanol
Pressure	full vacuum to 10,000 psi
Temperature	-200°F to +400°F
Toxicity	nontoxic
Shelf Life	indefinite when sealed

Material Safety Data Sheet is available from Highside or can be downloaded from our web site: <http://www.highsidechem.com>

LEAK LOCK— SUCCESSES

The following is a partial list of the materials and fluids that Leak Lock has successfully sealed:

REFRIGERANTS:

All CFC's, HFC's, HCFC's and PFC's including but not limited to:

R-717 (ammonia)
 R-744 (carbon dioxide)
 R-11 (trichlorofluoromethane)
 R-12 (dichlorodifluoromethane)
 R-21 (dichlorofluoromethane)
 R-22 (chlorodifluoromethane)
 R-113 (1, 2trichlorotrifluoroethane)
 R-114 (1, 2dichlorotetrafluoroethane)
 R-40 (methyl chloride)
 R-30 (methylene chloride)
 R-290 (propane)
 R-764 (sulfur dioxide)
 R-134a (1, 1, 2-tetrafluoroethane)
 R-13, R-13bl, R-500, R-502,
 R-503, R-123, R-124, R-401A,
 R-401B, R-402A, R-402B, R-
 403B, R-406A, R-408A, R-409A,
 R-23, R-23fa, R-404A, R-407A,
 R-407B, R-407C, R-410A, R-
 507, R-508.

REFRIGERATION OILS

Mineral Oils, Napthenic
 Mineral Oils, Paraffinic
 Polyalphaolefins
 Alkylbenzenes
 Polyol Ester

SOLVENTS:

Water (soft, hard, potable)
 Seawater (saltwater)
 Pentane
 Hexane
 Cyclohexane
 Heptane
 Cyclohexane
 Petroleum Napthas
 Mineral Spirits
 Toluene
 Xylene
 Perchloroethylene
 D-Limonene
 Turpentine
 Pine Oil
 Lacquer Diluent
 Rubber Solvent
 VM&P Naptha
 Stoddard Solvent
 140°F Solvent
 Deodorized Kerosene
 Medium-flash Aromatic Naptha
 High-flash Aromatic Naptha
 Dipentene
 Methylene Chloride
 1, 1, 1-Trichloroethane
 2-Nitropropane
 Orthodichlorobenzene
 Monochlorobenzene

Chloroform
 Ethylene Dichloride
 Trichloroethylene
 Propylene Dichloride
 Aliphatic Solvents
 Acids, Dilute
 Aromatic Solvents
 Glycerine
 Chlorinated Solvents
INDUSTRIAL GASES:

Acetylene
 Chlorine, Anhydrous
 Air
 Carbon Monoxide
 Ammonia, Anhydrous
 Argon
 n-Butane
 Carbon Dioxide
 Ethane
 Ethylene Chloride
 Fluorine
 Hydrogen
 Methane
 Neon
 Nitrogen
 Nitrous Oxide
 Oxygen (Industrial only)
 Propane
 Propylene
 Silane

Xenon
 Tetrafluoromethane
 Helium

FUEL GASES:

Natural Gas
 LPG "Liquified Petroleum Gas"
 LNG "Liquified Natural Gas"
 Propane
 n-Butane
 Isobutane

FUELS:

Gasoline (petrol, motor fuel)
 Aviation Fuels (avgas, jet fuel)
 Fuel Oils, Diesel Fuel Oils, Gas
 Turbine Oils, Kerosene, Gas Oil.

OILS:

Mineral Oils, Soybean Oil,
 Coconut Oil, Tall Oil, Peanut Oil,
 Rapeseed Oil, Menhaden Oil,
 Vegetable Oil, Animal Oil,
 Hydraulic Oils, Crude Oil.

**Leak Lock is not recommended for use with alcohols including glycols or caustics.*

CURE TIME:

Leak Lock will cure and be ready for service in as little as 20 minutes or no more than 24 hours depending on pipe size and temperature of application.